

■ Instruction Manual ■



Please read this instruction manual carefully and use your Poketle correctly. Keep this instruction manual for future reference.

● Do not put in the following substances

- Dry ice, carbonated drinks, alcohol, etc.**  
Internal pressure may build, causing the plug to leak out and the contents inside to leak out.
- Milk, milk-based drinks, fruit juice**  
If left in the container, it may spoil or deform the product. The liquid may stick to the stopper, causing leakage.
- Substances with salt content, such as miso or other soups**  
Such contents can still cause rusting even though the inner bottle is made of stainless steel.
- Fruit pulp, tea leaves and alcohol etc.**  
This may cause problems such as clogging or leakage.

■ Before Use ■

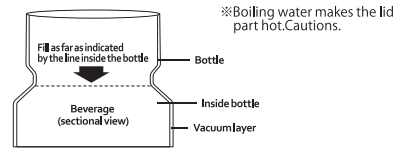
- While we are committed to delivering high quality products, please check your product for any defects, cracks or damage before using it for the first time.
- If there are any problems with the product, do not use the product and instead, contact the nearest reseller.
- There may be a slight odor due to the nature of the materials, but this is not considered a defect.
- Do not use the product for any purpose other than keeping liquids warm or cold.
- The plastic bags used for packaging pose a choking hazard and other problems for infants and small children.
- After opening, please dispose of the packaging according to the sorting method of your residential area.
- Before use, use a soft sponge and wash it thoroughly with a mild kitchen detergent.
- Due to the structure of the lid, do not wash or disinfect it at high temperatures.

■ Cautions for use ■

- Do not use on direct heat, on a stove, in an oven, or on a grill. Do not place in the refrigerator or freezer, etc.
- Do not heat it in a microwave.
- Sparks may fly, causing injury or destroying the microwave.
- For safety reasons, if a crack or other damage occurs, please stop using the product immediately.
- Do not disassemble and attempt to repair it.
- It may damage the container and cause accidents.
- If you intend to dispose of this product, do so in accordance with the method of disposal approved by your local residential area.
- Do not dispose of the product in any way other than the specified method.

■ Usage instructions ■

- The beverage should be filled up to the position indicated.



- When pouring in liquid from a kettle, do not let the spout touch the mouth.
- Be careful with knocking over the bottle, as spillage may burn or scald the user.
- Be sure to close the lid to use the product.
- Check the cage with the correct silicone packing on the lid.
- Due to the structure of the lid, do not wash or disinfect it at high temperatures.
- Contents may leak.
- Close the lid silently.
- If the lid is not closed properly, vibration and impact can cause the plug to loosen and the beverage to leak.
- After installing the lid, tilt the product to check for leakage.
- When doing so, hold it over the sink and be careful not to burn yourself or soil your clothes.
- Even after the beverage has been poured, there may be a small amount of it left in the lid. Tilt the water bottle once more to completely drain the remaining liquid, and then close the lid.
- Leakage or overfilling can cause burns and soil other items, so be careful when handling the product.

■ General Care ■

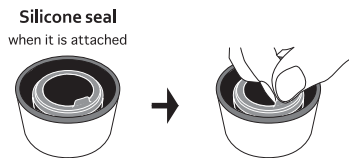
- While the body of the container is made from stainless steel, rust-like red spots may appear depending on the quality of the water or impurities present.
- Should such spots appear, mix 5 grams of citric acid with boiling water, fill the container with the mixture and leave it for about two hours. Then, clean it with a soft brush and rinse it thoroughly. (Do not use this cleaning method for any other parts).
- The container is not dishwasher safe. It may affect the functionality of the product as well as cause discoloration and rusting due to deformation.
- Do not wash or pour boiling water on parts other than the stainless-steel body.
- Avoid tampering with or overfilling the container because it may lead to product malfunction.
- Please do not use chlorine-based bleach, thinner, benzene, metal brushes, polishing powders or cleaners.
- Scratches and rust may damage the product.
- After washing the product, wipe off residual water to dry it immediately.
- For hygienic purposes, clean the product the same day it is used.
- For long-term storage, make sure the bottle is completely clean and dry before storing.
- Please do not soak wash the cap.



**DO NOT USE** Dishwasher  
**DO NOT USE** Dried  
**DO NOT USE** Microwave oven  
**DO NOT USE** Disinfect in boiling water  
**DO NOT USE** Cleaning the cap exterior at high temperature (May cause peeling)

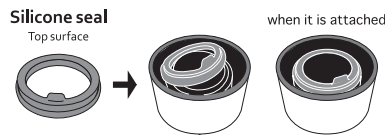
■ How to remove SS ■

- Remove the silicon seal by grasping the knob of the silicon seal with your finger.
- For cleaning, use a sponge with mild dishwashing detergent.
- The silicon seal can be disinfected with boiling water.



■ How to put on SS ■

- Install the lid with the side with the knob facing up, aligning it with the step on the lid. After installation, be sure to check for water leakage. If water leaks, please check again that it is installed correctly.



■ How to get replacement parts ■

silicone seal for replacement is sold separately.

Please purchase using the method below.

①Shop...Please contact the place of purchase.

Part of the specifications are subject to change without prior notice. As a result, illustrations and other items in the instruction manual may differ from the actual product.

Contact information for inquiry

If you have any questions please contact us.

DESIGN WORKS ANCIENT Co., Ltd.  
12-7 Hatsuda, Terado-cho, Muko, Kyoto, Japan  
mail: info@pocketle.com



- When carrying a drink, transport it with the bottle standing straight and the lid side up.
- Carrying the product while lying down can cause leakage.
- Do not carry it around smart devices such as personal computers, tablets, or cameras.
- When placing the product into a bag or similar container, make sure the body stands vertically to prevent leakage.
- Do not use while driving a vehicle, motorized or otherwise.
- The sudden movements may cause spillage, causing burns, ruining clothes and soiling the interior of the car.
- While driving, avoid usage as it may be distracting and very dangerous.
- For storing ice, make sure the pieces are small enough to be put in without resistance.
- Otherwise, it can cause leaks and poor insulation.
- If hot tea is left in the container, the color of the tea may change.
- Due to the structure, the top of the bottle may become warm when hot water is added, but this is not abnormal.
- Keep away from direct heat, such as stoves or ovens.
- Plastic parts may be deformed or discolored otherwise.
- Be careful as the body heats up and may cause burns.
- Avoid dropping or hitting the bottle against hard surfaces as it can damage the product.
- Deformation of this product or breakage of the plug may cause leakage or decrease in heat insulation and cooling function.
- Keep out of reach of children.
- Storage of hot beverages may burn or scald the user. Be careful with tampering.
- Silicone seal a consumption article, it needs to be exchanged periodically. If you would like to exchange it, please inquiry the store where you purchased.

**Product name:** Portable stainless steel bottle  
**Actual capacity:** 0.12L  
(Weight of bottle only: approx. 115g)  
**Heat-retaining effect:** 51°C or above (six hours)  
**Cold-retaining effect:** below 12°C or below (six hours)  
**Materials used in product:**  
**Bottle liner:** Stainless steel  
**Trunk:** Stainless steel  
**Cap:** Polypropylene (inner), Stainless steel (exterior)  
**Silicone seal:** Silicone rubber  
**Base cover:** Silicone rubber  
**Dimensions:** approx. 130mm (H) x 45mm (W)  
**Diameter:** approx. 33mm

- Heat-retaining efficiency testing conditions: Product filled with 95°C ±1°C water and left it in room temperature of 20°C ±2°C. Heat-retaining efficiency refers to resultant temperature of the water after six hours.
- Cold-retaining efficiency testing conditions: Product filled with 4°C ±1°C water and left it in room temperature of 20°C ±2°C. Cold-retaining efficiency refers to resultant temperature of the water after six hours.

MADE IN CHINA  
PRODUCED IN KYOTO, JAPAN

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**Product model number**  
DWAAS001

**Control number**  
LOTNO.AS250823